



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5763-15
Job Sheet 207387



POSITIVE
RECALL

Part No: D5763-15

Job Qty: 20 pcs

Part Name: Stop



Part Weight: 0 lbs

Status: New

Job Created: 2/25/20

Job Tracking No:

Due Date: 3/6/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: URF 2020-525 Was PN: 69830-21 DWG D5763 REV.A IPP REV:A 19.12.19 NEW ISSUE JV VERF:DD

Ship Via:

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ DATE _____ Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	SL-154 - 1	20 pcs			0:50	1:33	SL-154 - 1		33	
					1:00	2:5			9-09	20/02/26
110	QC 2	20			0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32		DAS	
							QC 2 - 33		33	20/02/26
							QC 2 - 35		9-09	
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			
							QC 2 - 63			
							QC 2 - 8			
							QC 2 - 66			
							QC 2 - 64			



Container No: S258824



Part: D5763-15

Job No: 207387

Serial No/Batch: S258824

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/26/20

PRIORITY

120 QC 8	20 pcs	0.00 0.00	QC 2 - 65	
			QC 2 - 5	
			QC 2 - 71	
			QC 2 - 73	
			QC 2 - 69	
			QC 2 - 76	
			QC 8 - 12	
			QC 8 - 14	
			QC 8 - 17	
			QC 8 - 20	
			QC 8 - 25	
			QC 8 - 3	
			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
130 Handfinish - 1-1 Chemical- B4B	20 pcs	0.00 0.50	Handfinish - 1 - 1 - B4B	
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	

m/20/02/29

MAR 02 2020

			B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
			QC 7 - 10	
			QC 7 - 13	
140 QC 7	20 pcs	0.00 0.00	QC 7 - 14	
			QC 7 - 15	
			QC 7 - 17	
			QC 7 - 18	
			QC 7 - 19	
			QC 7 - 2	
			QC 7 - 28	
			QC 7 - 3	
			QC 7 - 30	
			QC 7 - 34	
			QC 7 - 36	
			QC 7 - 37	
			QC 7 - 41	
			QC 7 - 47	
			QC 7 - 48	
			QC 7 - 51	
			QC 7 - 58	
			QC 7 - 59	5EB 20-03-02
			QC 7 - 60	
			QC 7 - 9	
			QC 7 - 68	
			QC 7 - 50	
			QC 7 - 67	
			QC 7 - 40	
			QC 7 - 24	
			QC 7 - 43	
			QC 7 - 61	
			QC 7 - 81	
			QC 7 - 76	
			QC 7 - 79	
			QC 7 - 83	
			QC 7 - 82	
150 Powdercoat - 1 White Gl(A)- B4B	20 pcs	0.00 0.50	Powdercoat - 1 - B4B	5EB 20-03-02
			Powdercoat - 2 - B4B	
			Powdercoat - 3 - B4B	
			Powdercoat - 4 - B4B	
			QC 3 - 10	
180 QC 3	20 pcs	0.00 0.00	QC 3 - 13	
			QC 3 - 15	
			QC 3 - 17	
			QC 3 - 18	
			QC 3 - 2	
			QC 3 - 28	
			QC 3 - 3	
			QC 3 - 30	
			QC 3 - 34	
			QC 3 - 36	
			QC 3 - 41	
			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 59	

Plex 2/25/20 1:00 PM [Dart Lajeunesse, Marie]

DAS
59
9-89

			QC 3 - 68	
			QC 3 - 9	
			QC 3 - 40	MAR 02 2020 DAS 40 9-89
			QC 3 - 19	
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
			QC 3 - 82	
170 Packaging 3-1 - Stock - B4B	20 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
180 QC 21 - SA	20 pcs	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	
			QC 21 - SA - 53	

Part Op 100 - 1-Machine as per folio FD162 FOLIO REV: AA DWG REV: A 2-Debur

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - QC7-Inspect Chemical Conversion Coat

150 - START TIME: 2:35 OVEN TEMPERATURE: 320° FINISH TIME: 3:05

160 - QC3- Inspect Part Finish Standard Process

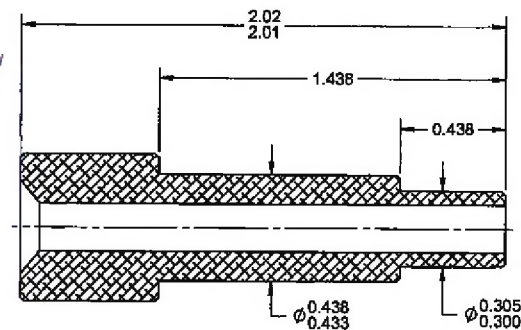
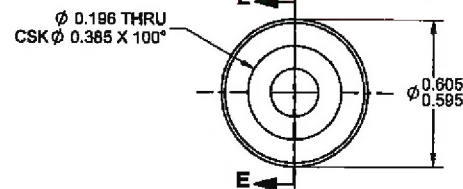
170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	3.6000 ft (.18 ea)	100-SL-154 - 1	S 226375
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M6061T6R0.625	4	54	0
Part Specifications				
Specifications could not be found.				

Plex 2/25/20 1:00 PM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207387 MJS
20-02-21



SECTION E-E

D5763-15 STOP
(DERIVED FROM AERO DESIGN P/N 69830-21)

UNDER REVIEW

URF 2020-524 20.02.20 (NO)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

RELEASED

20 FEB 19

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	NO	DRAWING NO.	REV. A
MFG. APPR.	DD	D5763	SHEET 9 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	FWD BEAM	NTS
DATE	20.02.19	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044758**



Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, PostalA"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

PO No: POHB044758

PO Date: 10/11/19

Due Date: 10/23/19

Purchase Order
Revision:

OCT 11 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6R0.625		6061-T6 Round Bar .625" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	-	10/23/19	36 ft	0 ft	36 ft	\$2.08333/ft	\$75.00
											OCT 25 2019	
2		M6061T6R0.750		6061-T6 Round Bar .750" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	-	10/23/19	36 ft	0 ft	36 ft	\$2.416666/ft	\$87.00
											OCT 25 2019	



thyssenkrupp Materials NA, 4700 chemin du Bois-Franc, Saint-Laurent, QC H4S 1A7

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7



DATE: 10/23/2019
DOC. NO: 2407075798*
BOL. NO: 2407075798
ORDER NO: 1404260078
YOUR P/O: POHB044758
CUSTOMER NO: 10058125
Route: 303-A
CONTACT: Lucy Truglio
TEL:
FAX:
EMAIL: lucy.truglio@thyssenkrupp.co
m

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

ALL ITEMS MUST BE DFARS MAT'L

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	ALRD00391	3	1010331324
	6061 T6511 Aluminum Extruded Round	PC	
	0.6250 (+.004) X 144 " Mill Length	13	
	Nominal Chemistry/Act Physical	lb	
	Standard Packaging		
	DFARS MATL ONLY		
TAGNUM	QTY	UOMVEND	VENDPO HLQT PCS -- COM
1015398965	3	PC	HYDRO HOL 5400462329 23666079 3
SAE AMS-QQ-A-200/8 1997;ROHS COMPLIANT;ASTM B 221 2014			

Total Gross Weight 18.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD, gem, Incoterms 2000, Prepaid, PREPAID



Hydro Extrusion USA, LLC
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Test Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1101556913	11	5400462329-R01-0110	HYDRO3122660	1 of 2
			Cert Creation Date	Cert Print Date
			31-AUG-19	31-AUG-19

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANC

ST LAURENT, - H4S 1A7

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANC

ST LAURENT, QC - H4S 1A7

Quantity Shipped	Date Shipped	Item Description	Specification
1014 LB	31-AUG-19	AQC-U-LINE Extruded AQC-U-ROD 0.625 DIA +4.003 SRECT 555316 144.000 IN LN FIN M-MELL W/T 301 F 3 CS .63 5061/T6511H Marking CONTINUOUS;	ASTM B221 REV 14 Table 1 Chemical Composition Limits Table 2 Mechanical Property Limits ASME SB 221 REV 17 Table 1 Chemical Composition Limits Table 2 Mechanical Properties Limits AMS QQ-A-3008 REV A
B/L	Item No.		
1043498	G03967433		
Delivery Id	Item No. Rev		
5131062	--		
Customer Part No.			
ALRD00391			

Applicable Specifications, Revisions and Exceptions

For U.S. Government Sales (when applicable to extrusions): Items supplied are compliant with the Buy American Act (DFARS 252.225-7001) Melted in the USA or a qualifying country, as identified in the Buy American Act (DFARS 252.225-7001).

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Hydro Extrusion USA, LLC hereby certifies that the extrusions covered in this report are within the acceptable ranges of the sections or the specification tables, excluding footnotes, identified herein. Chemical composition may be based on results provided by external billet suppliers. Further information on processing, testing including ASTM B557, and inspection is available at www.hydro.com/technicalspecificationsENA. Sales are governed by the Extrusion North America Standard Terms and Conditions of Sale available at www.hydro.com/termsconditionsENA, unless otherwise mutually agreed in writing.

Signature And Title

Darrell Wentch
Quality Manager

31-AUG-19

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Wt/Lb	
				Gross	Net
G12-PKG3545184	23666078	117	PCS	513	507
G12-PKG3545212	23666078	117	PCS	513	507

Composition Limits

From: TK Materials CA, Ltd.
Cust. DART AEROSPACE LTD
CstAr
Wgt.: 13 LB

Del.: 2407075798

CstOr POHB044758

Date 10/22/2019



Hydro Extrusion USA, LLC
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Test Report

Sales Order Number
1101556913

Line No.
11

Customer P/O
9400462329-R01-0110

Cert Number
HYDRO0122660

Page
2 of 2

Cert Creation Date
31-AUG-19

Cert Print Date
31-AUG-19

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)		PCT (%)	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25
Alloy	Ti		Others Each		Others Total									
	PCT (%)		PCT (%)		PCT (%)									
	Min	Max	Min	Max	Min	Max								
6061	—	0.15	—	0.05	—	0.15								

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
1002512	0.75	0.29	0.32	0.06	0.94	0.05	0.02	0.02	—	—

Mechanical Property - Test Limits

Temp	Temp	Temp	UTS - L		TYS - L		EL 4D-Long	
			KSI		KSI		PCT	
			—		—		—	
T6511H	23664078	5	44.5	46.5	40.7	43.1	14.5	18.0

Notes

Mercury is not a normal contaminant in aluminum alloys and we do not knowingly use it in the manufacture of our goods

Extruded in the USA

Extrusions produced to -T6511 temper also meet -T6 temper requirements

From: TK Materials CA, Ltd.

Cust.: DART AEROSPACE LTD

CstAr

Wgt.: 13 LB

Del.: 2407075798

CstOr POHB044758

Date 10/22/2019

Tomas Sanchez

SPECIFICATION CONTROL DRAWING

Line 1

M6061T6R0.625

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/B OR AMS-QQ-A-225/B (OR AMS 4117/4126/4115/4116)
OR QQ-A-200/B OR AMS-QQ-A-200/B (OR AMS 4160)
OR ASTM B211 OR ASTM B221



PART NUMBER: M6061T6R0.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 6/8" ROUND BAR = M6061T6R0.625

RELEASED
2008-08-09
JAP

B	REFORMAT DWG. ADD B211 & B221 SPEC (ZN 08-1). REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.08.06
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		M6061T6R	SHEET 1 OF 1
MFG. APPR.		TITLE	SCALE
APPROVED		6061-T6 ROUND BAR	NTS
DE APPR.		COPYRIGHT © 2001 BY DART AEROSPACE LTD "AS SUPPLIED" IS THE PROPERTY OF DART AEROSPACE LTD. ALL RIGHTS RESERVED. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.07.13		

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M60617680-625
 DATE: OCT 25 2019

PO / BATCH NO.: PO#B 041758 / 5226375

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 30 PL
 QUANTITY INSPECTED: 30 PL
 QUANTITY REJECTED:

THICKNESS ORDERED: .625" 0
 THICKNESS RECEIVED: .625" 0
 SHEET SIZE ORDERED:
 SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: _____	DAS 81 2-80	SIGNED OFF BY: _____	
DATE: <u>OCT 25 2019</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> </div> <div> Eng. (Non-AW) <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/> </div> </div>			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause <div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div>		FAULT CATEGORY <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Bending <input type="checkbox"/> Crushing <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Mislabeled </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/> Drill Holes <input type="checkbox"/> Fit/Function </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain Direction <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Off-set/Set-up </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Outside Tolerance <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Misread </div> </div>			
Other/Details:					